



MATERIAL: 5052 H 32 .090 THK



04  
150201

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REVISION	DRAWN	APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
			GENERAL		BASIC CODE	DIA. DASH. NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.			DART AERO ACCESSORIES INC. VANCOUVER
			1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ MAX. 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER IN. - S- 7742 5. HOLES PER AND 10387	1. TOLERANCES — XXX ± .030 XXX ± .010 2. ANGLES ± $\frac{1}{4}^\circ$ 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	D=DIMPLE DIGITNO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN <i>Bentley</i>	DATE <i>Jan 12 1996</i>		CANADA
			REPORT ALL DISCREPANCIES — DO NOT SCALE		BASIC CODES	STRESS		TITLE	BELLCRANK	